



Workshop in Diagnostic Immunohistochemistry
Aalborg University Hospital, September 19th – 21st 2016

Immunohistochemical stainers

Overview

Pros and Cons

Søren Nielsen
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Aalborg University Hospital, Denmark

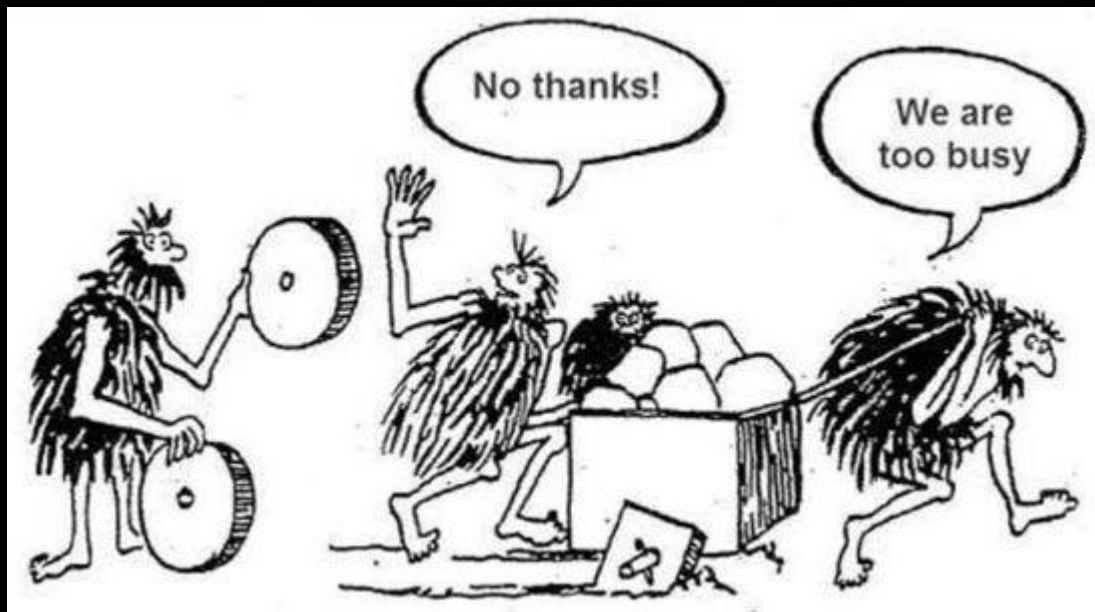
IHC – Immunohistochemical stainers

This lecture is meant to be a basis for an open discussion...
and not an attempt to promote any stainer / company 😊



Photo by B.A. Rupert. Green Bay Press-Gazette

Nothing can stop automation





ELSEVIER

Clinica Chimica Acta 278 (1998) 185–192



Comparative evaluation of automated systems in immunohistochemistry

T. Le Neel^a, A. Moreau^b, C. Labois^b, A. Truchaud^{a,*}

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Product focus

www.mlo-online.com/articles/200801/0108product_focus.pdf

A review of automated slide stainers for IHC and ISH

By Joe Myers, MS, CT(ASCP)

2: <http://www.mlo-online.com/articles/201207/automated-ihc-ish-slide-staining-systems.php>

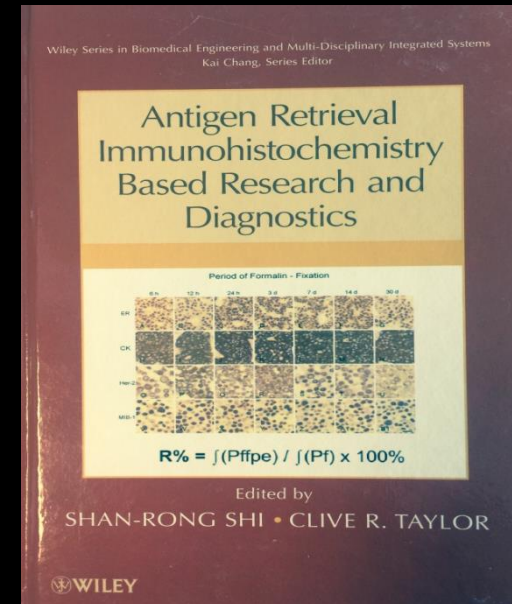
IHC – Immunohistochemical stainers

CHAPTER 9

THE PROS AND CONS OF AUTOMATION FOR IMMUNOHISTOCHEMISTRY FROM THE PROSPECTIVE OF THE PATHOLOGY LABORATORY

DAVID G. HICKS and LORALEE MCMAHON

2010



Part II: The Potentials and Pitfalls



Chapter 9

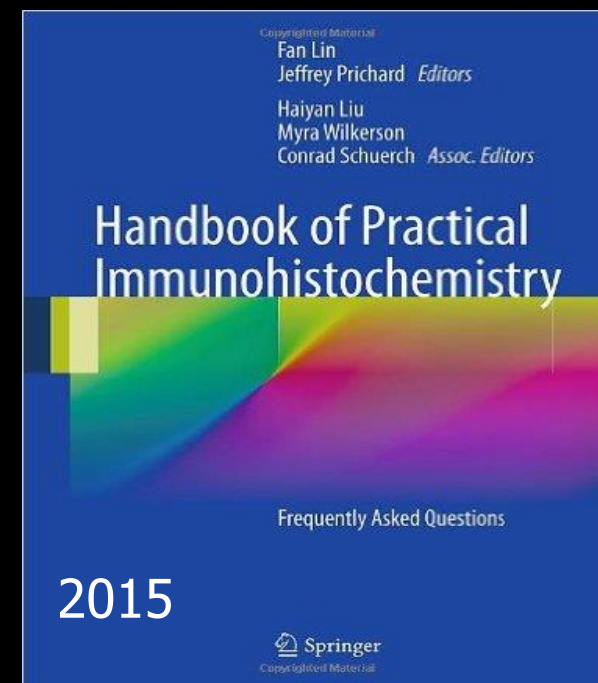
Automation in IHC

Ole Feldballe Rasmussen, PhD, MSc

2013



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Overview of Automated Immunohistochemistry

Jeffrey W. Prichard, DO

• **Context.**—The increasing demand for immunohistochemistry for clinical diagnostics, in combination with an ongoing shortage of staff in the histology laboratory, has brought about a need for automation in immunohistochemistry. The current automated staining platforms vary significantly in their design and capabilities.

Objective.—To review how technology has been applied to automating the process of immunohistochemical staining.

Data Sources.—Literature review, vendor interviews, and personal practice experience.

Conclusions.—Each of the commercially available, automated immunohistochemistry platforms has strategic design differences that produce advantages and disadvantages. Understanding those differences can help match the demands of testing volumes, turnaround time, standardization, and labor savings to the appropriate automated instrumentation.

(*Arch Pathol Lab Med.* 2014;138:1578–1582; doi: 10.5858/arpa.2014-0083-RA)

Immunohistochemical staining procedure is a multiplex technique requiring a lot of hands-on when performed manually.

From deparaffination to counterstaining the IHC procedure at minimum requires 60-100 manual interactions and handling procedure on each slide to be stained. Capacity ?? (*50-100 slides pr tech.**)

Preparation – sorting, deparaffination, epitope retrieval....

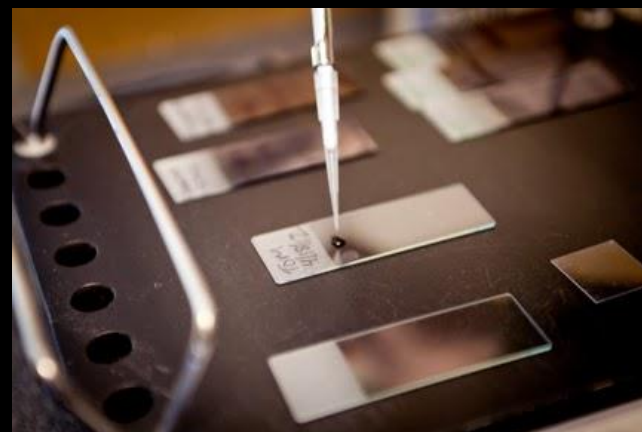
Application of reagents - pipetting

Secure even distribution – "Pap-pen"

Avoid evaporation / secure moist – staining trays

* Haines DM, Chelack BJ. Technical considerations for developing enzyme immunohistochemical staining procedures on formalin- fixed paraffin-embedded tissue for diagnostic pathology. J Vet Diagn Invest 1991; 3:101-12

IHC – Immunohistochemical stainers

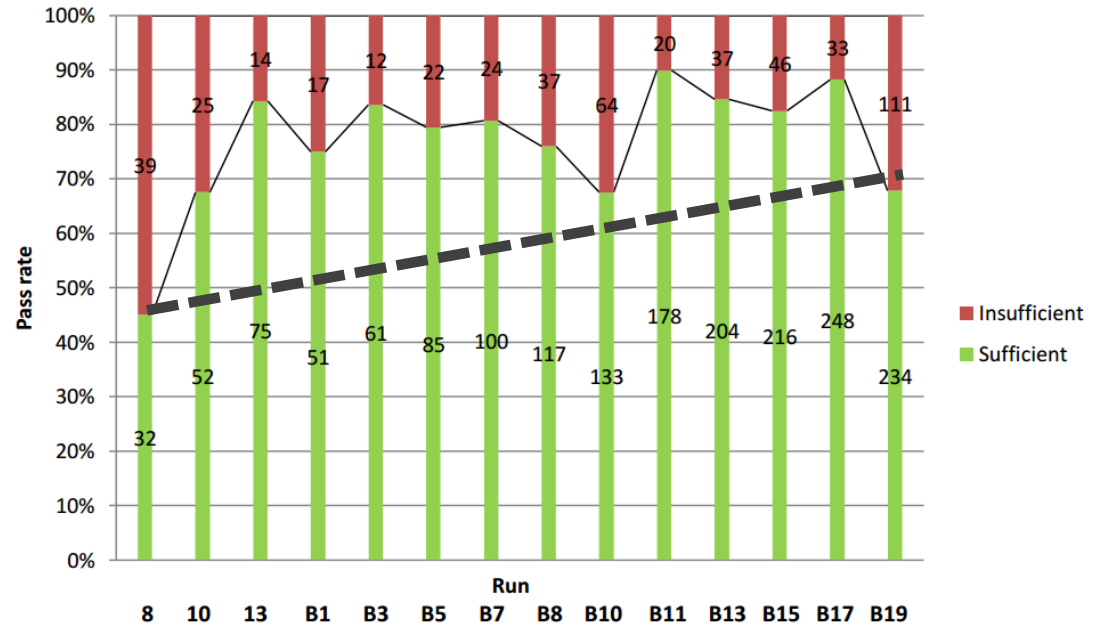


Wash – Dry – Apply
Wash – Dry – Apply
Wash.....

Challenge: Time, Standardisation, Traceability, Skills...

Estrogen receptor;

Fig. 1. Participant numbers and pass rates for ER during 14 runs



2003 2005 2007 2009 2011 2013 2015

	2003 B8 (n=154)	2015 B19 (n=345)
Manual performance	5%	4%
Semi automated system	89%	32%
Fully automated system	6%	64%

Automation of the IHC staining procedure:

1. To secure and improve consistency of the IHC assay compared to manual performance; intra- and inter-laboratory
2. Reduce the technician workload used for IHC

Key-driver: Automation = standardization

Automation of the IHC staining procedure:

Initiated in late 80's

Semi-automated systems - No depar or HIER (invented 😊)

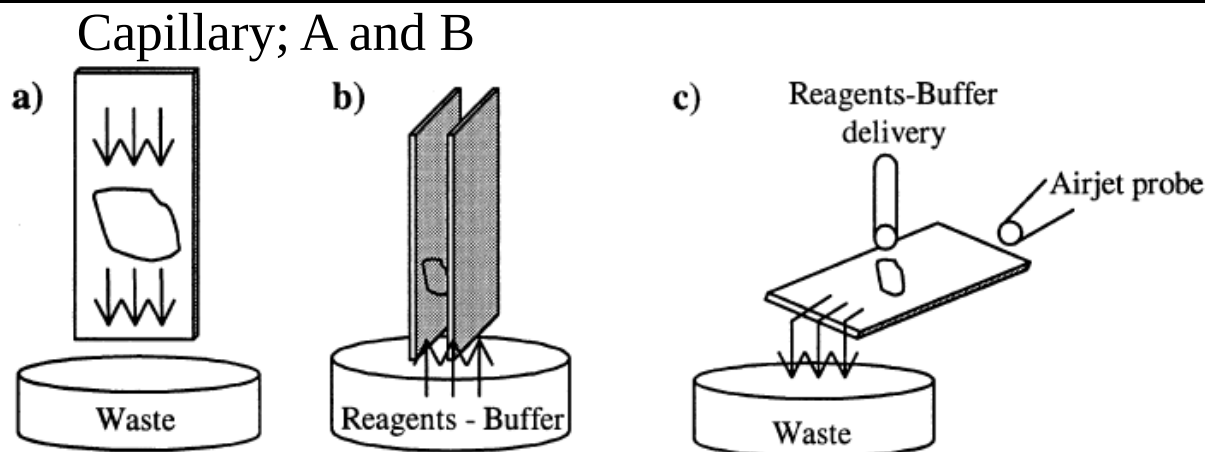


Fig. 1. Automation of IHC – Principles (a) top-down capillarity, (b) ascendant capillarity, (c) flat immunohistolabelling.

A: Cadenza, Shandon

B: TechMate, Dako

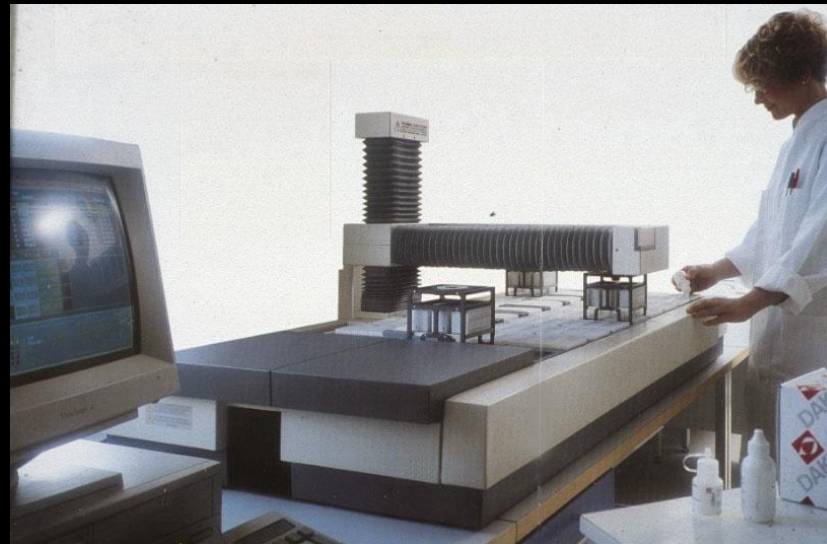
C: ES, Ventana

IHC – Immunohistochemical stainers

Can be purchased on:

<http://www.imebinc.com>

App 2.000 \$...



A: Cadenza, Shandon

B: TechMate, Dako

C: ES, Ventana

IHC – Immunohistochemical stainers

Most commonly used semi-automated stainers:



Autostainer Dako (Classic, Plus, 48Link)



Autostainer LabVision (36/48/72)

Parallel processing

1. Depar / dehydration / HIER – separately to IHC e.g. PT-module
2. IHC performed by stainer – blocking of enzyme to counterstaining

Automation of the IHC staining procedure:

1. To secure and improve consistency of the IHC assay compared to manual performance; intra- and inter-laboratory
2. Reduce the technician workload used for IHC

2015: Fully automated with focus on 4 core elements

- Deparaffination
- Epitope retrieval (HIER and/or proteolysis)
- IHC protocol
- Counterstaining

Capillary; BOND Leica, OMNIS Dako

Flat labelling; BenchMark Ventana, Autostainer Dako / Thermo

IHC – Immunohistochemical stainers

Automation of the IHC staining procedure:

1. To secure and improve consistency of the IHC assay compared to manual performance; intra- and inter-laboratory
2. Reduce the technician workload used for IHC

Functionality – Workload – Workflow - Flexibility – Costs



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(*Arch Pathol Lab Med.* 2014;138:1578–1582; doi: 10.5858/arpa.2014-0083-RA)

“If you understand the needs of your laboratory and the capabilities of the various systems, you can find the best fit for your laboratory.”

“If an automated IHC platform is chosen correctly to match the demands of testing, automation can provide necessary process improvement and cost savings needed in the modern practice of pathology.”

“When evaluating automated staining systems, the first thing to understand is that there is no, one “best system” on the market, for all purposes.”

Automation of the IHC staining procedure:

Functionality – Workload – Workflow - Flexibility – Costs

- Baking of slides
- Deparaffination
- Pre-treatment – HIER and proteolysis
- Combined retrieval – HIER+proteolysis / proteolysis+HIER
- Continuous loading
- Batch loading
- IHC / ISH ?
- Coverslipping
- Temperature controlled – slides, reagents
- Waste handling – amount, separation
- Requirement of special utensiles – containers, slides
- Etc

Automation of the IHC staining procedure:

Functionality – **Workload – Workflow** - Flexibility – Costs

- Capacity – pr run, .. day, .. week (no of units – back-up..)
- Place, start and walk
 - Interactions required – e.g. chromogen stability
- Sequential process
 - one instrument for all steps
- Parallel process
 - e.g. one instrument for HIER, one instrument for IHC
- Batch versus continuous load of slides
 - "Whole" working process in dept must be incorporated
- Technician resources for maintenance
 - Frequency, extent, safety etc

Automation of the IHC staining procedure:

Functionality – Workload – Workflow - **Flexibility** – Costs

- Software
 - Protocol set-up
 - HIER settings – time, temperature
 - Retrieval methods – single, combined
 - Adjustment of incubation times – Ab, detection, etc
 - Adjustment of incubation temp – Ab, proteolysis
 - Adjustment of protocol sequence – H₂O₂ etc
 - Adjustment of reagent volume
 - Modification of protocol steps – addition/removal
 - Washing conditions – of low affinity Abs

Automation of the IHC staining procedure:

Functionality – Workload – Workflow - **Flexibility** – Costs

- Reagents
 - HIER reagents
 - How many and which HIER bufferes are offered ?
 - Can 3' party HIER bufferes be applied ?
 - Proteolysis
 - Which proteolytic enzymes are offered
 - Can 3' party enzymes be applied
 - Primary antibody
 - 3' party antibodies ?
 - RTU antibodies available ?

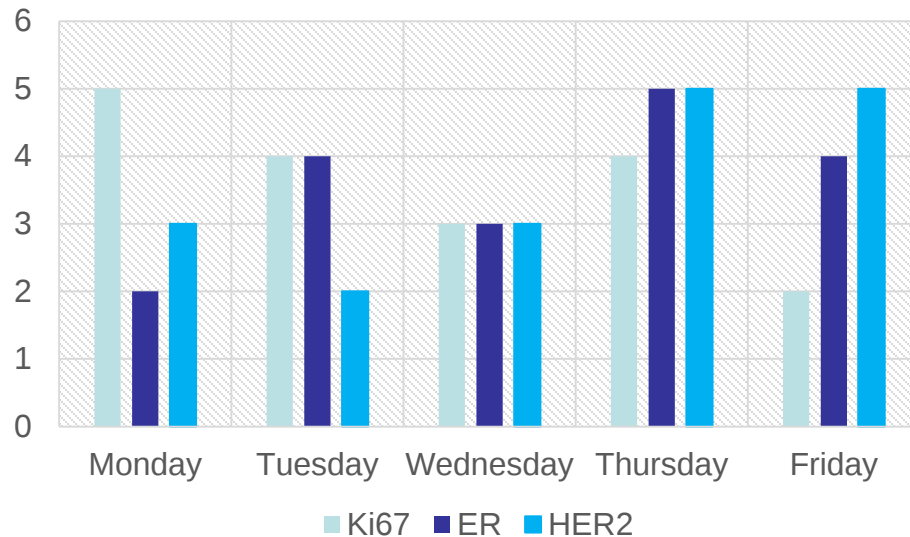
Automation of the IHC staining procedure:

Functionality – Workload – Workflow - **Flexibility** – Costs

- Detection systems
 - Can 3' party detection system be applied ?
 - Reactivity – mouse-rabbit and other species ?
 - Universal (MR), mono-specific ?
 - Modularity – can sensitivity be adjusted ?
 - Amplification step, Linker, different systems etc
- Dual staining capabilities
 - Are different chromogens offered from vendor
 - Can 3' party chromogens be applied ?
 - Simultaneously ? (mono-specific system required)
 - Sequential ?

IHC – Immunohistochemical stainers

IHC "Quality" - manual



Manual processing induces lack of reproducibility

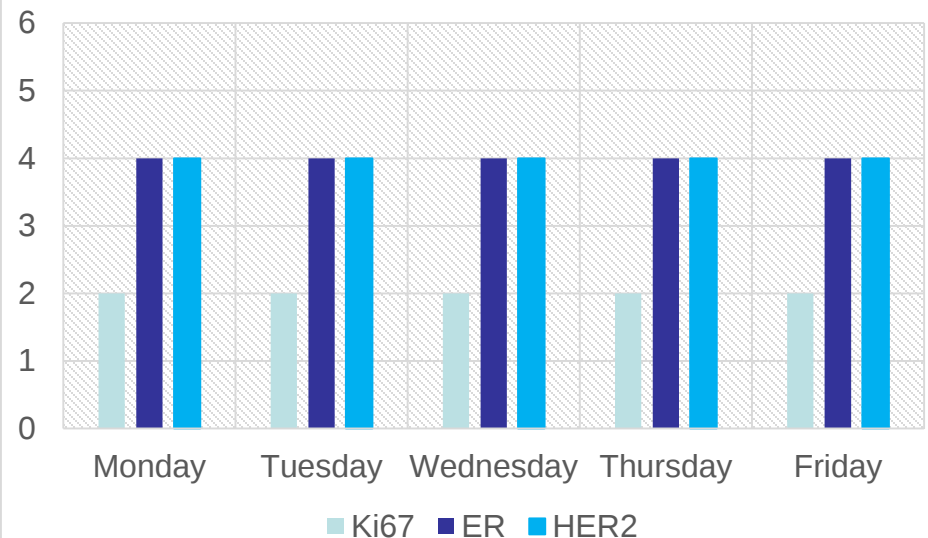
Automation facilities reproducibility

Compromisation of protocol is needed to handle automated processing

Certain markers are severely affected

Flexibility of automation might compensate for the impact

IHC "Quality" - Automated

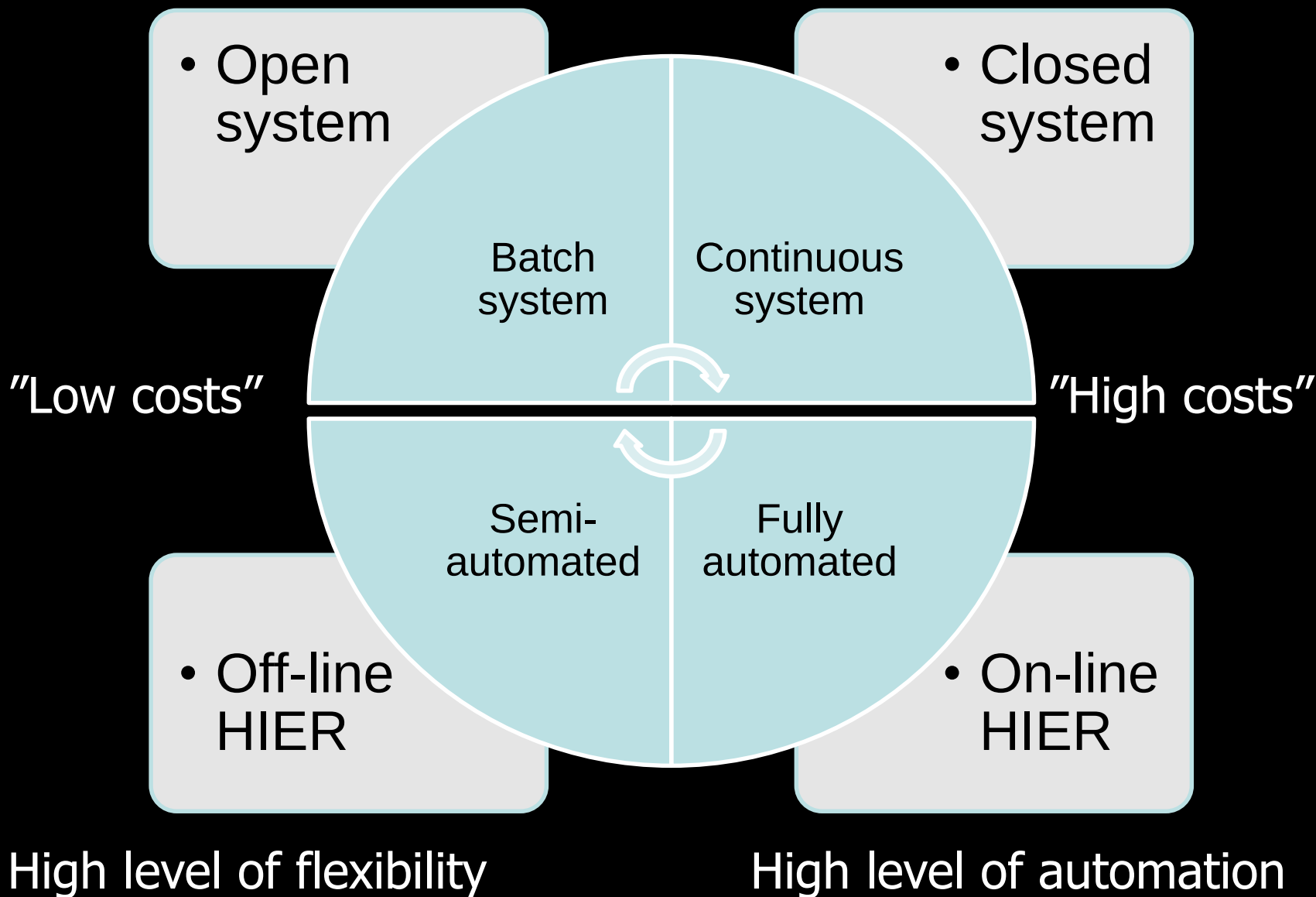


Automation of the IHC staining procedure:

Functionality – Workload – Workflow - Flexibility – **Costs**

- Direct costs
 - Price pr instrument
 - Price pr slide
 - Preventive maintenance
- Indirect costs
 - Waste volumen
 - Daily maintenance (time used)
- "Hidden costs"
 - Down-period – what is expected and accepted ?
 - Re-runs – what is expected and accepted ?
 - Assesscories needed/required
 - Empty vials for reagents, reagents, amp/linker, etc

Automation of the IHC staining procedure:



IHC – Immunohistochemical stainers

	Autost. Dako/TFS	Intellip. Biocare	Oncore Biocare	Impath Pathc.	BOND III Leica	Bench. U VMS	Omnis Dako
Capacity	48/36-72	50	36	36	30	30	60
Reagents	64	48	40	40	36	35	60
Volume	200 ul	300 ul	200 ul	200 ul	150 ul	100 ul	200 ul
Adjustab.	Yes	Yes	?	?	Yes	No	No
Depar.	No	No	Yes	Yes	Yes	Yes	Yes
HIER	No	No	Yes	Yes	Yes	Yes	Yes
HIER buf. 3' part	- Yes	- Yes	2 No	2 No	2 No	2 No	5 Yes
Comb ret	Yes	Yes	?	?	Yes – H+P	Yes	Yes - H+P
3'part reagents	Ab, enz, det.,chr.	Ab, enz, det.,chr	Ab	No	Ab, enz	Ab, enz	Ab, enz, ,chr.
Any prot Any slide	Yes	Yes	Yes	Yes	No	Yes	No
Seq. DS	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Sim. DS	Yes	Yes	? (Yes)	? (Yes)	No	No	Yes
ISH	No	No	(Yes)	(Yes)	Yes	Yes	Yes

Fully-automated systems: BenchMark Ultra, Ventana

Functionality – Workload – Workflow - Flexibility – Costs

5 main Pros:

1. Place, start, walk
2. Continuous and/or batch loading – “30 stainers”
3. Flexible protocol set-up – e.g. combined retr.
4. Wide range of sensitivity for detection systems
5. IHC and ISH on same instrument / same slide..

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3 main Cons:

1. Only CC1 applicable for HIER for IHC
2. Low affinity antibodies mayl show inferior performance
3. Maintenance time-consuming

Fully-automated systems: Bond-Max, Leica

Functionality – Workload – Workflow - Flexibility – Costs

5 main Pros:

1. Place, start, walk
2. Flexible protocol set-up – e.g. combined retr.
3. Both low and high affinity primary antibodies work
4. Easy to use – loading, programming, maintenance
5. Wide portofolio of RTU antibodies – plug-and-play

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3 main Cons:

1. Covertile technique – precipitates and weak hue
2. Less flexible regarding continuous start – 3 x 10 slides
3. Limited portofolio of detection systems – DAB & RED

Semi-automated systems: AS-48, Dako

Functionality – Workload – Workflow - Flexibility – Costs

5 main Pros:

1. Flexible protocol set-up – e.g. combined retr.
2. Flexible reagent choice – HIER buffer, detection system
3. Both low and high affinity primary antibodies work
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5. Wide portofolio of RTU antibodies – plug-and-play

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Functionality – Workload – Workflow - Flexibility – Costs

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4. Easy to use – loading, programming, maintenance
5. Wide portofolio of RTU antibodies – plug-and-play

3 main Cons:

1. Increased manual interaction – 2 instruments needed
2. Primarily batch operation
3. High reagent volumen needed – 300 ul and >"dead-vol"

Fully-automated systems: Omnis, Dako

Functionality – Workload – Workflow - Flexibility – Costs

5 main Pros:

1. Flexible reagent choice – HIER buffers
2. Easy to use – loading, programming
3. High capacity and high daily throughput
4. IHC and ISH on same instrument
5. Temperature controlled reagents and protocols

Fully-automated systems: Omnis, Dako

Functionality – Workload – Workflow - Flexibility – Costs

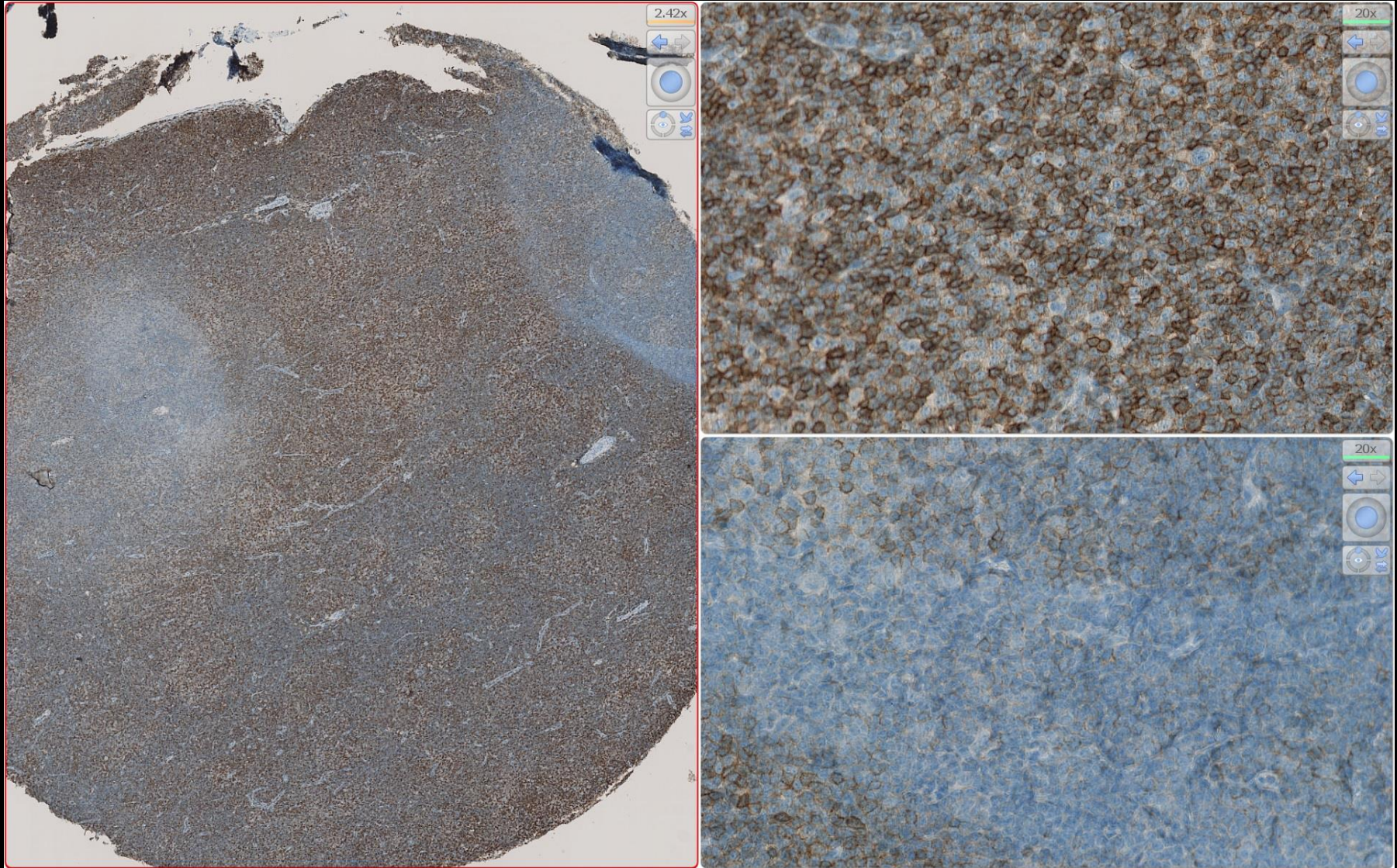
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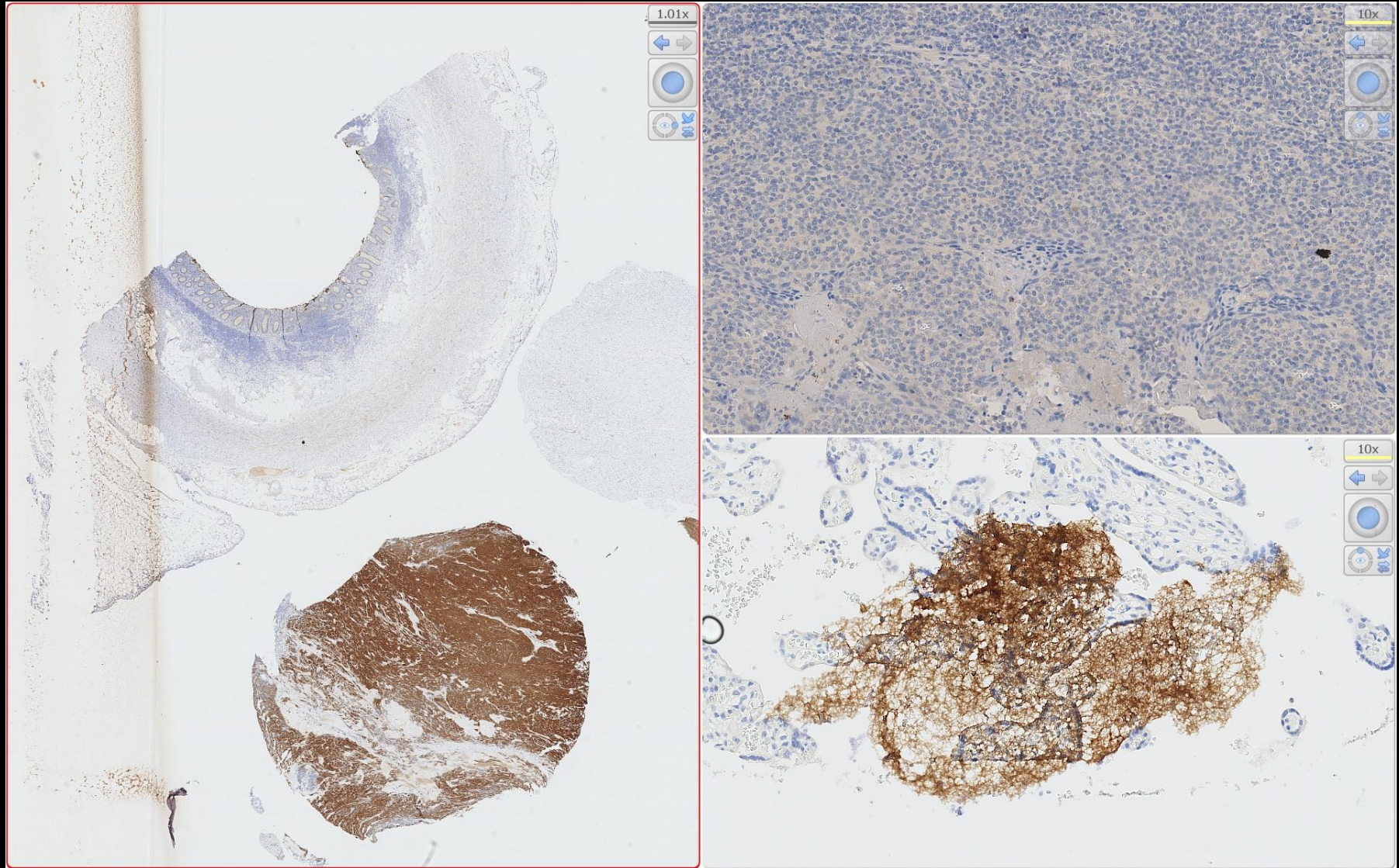
1. Limited portfolio of RTUs & detection systems
2. Limited experiences from the field – still new....
3. Less flexible protocol set-up

IHC – Immunohistochemical stainers



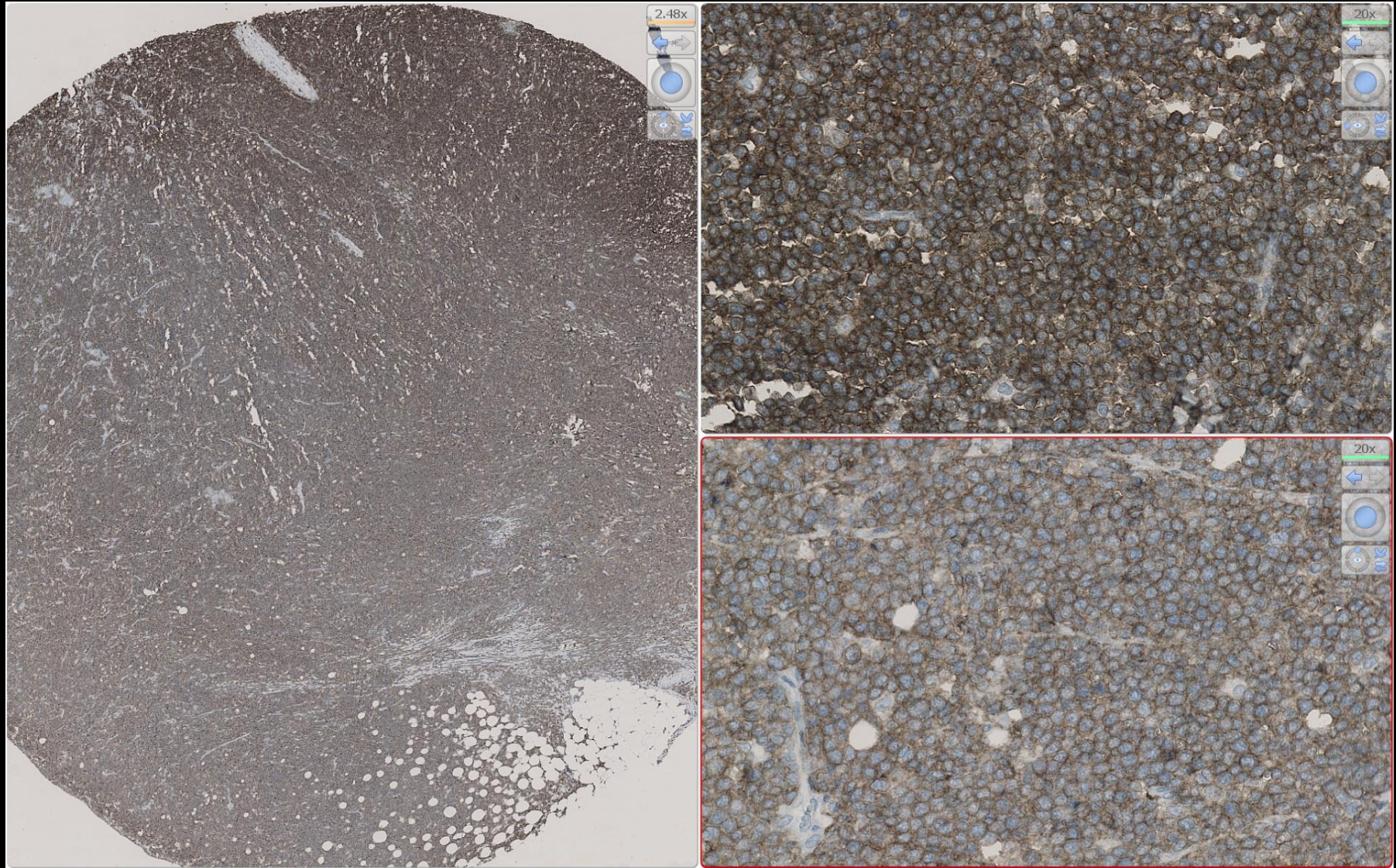
Staining issues; BenchMark, VMS – Uneven weak/neg areas – air bubbles

IHC – Immunohistochemical stainers



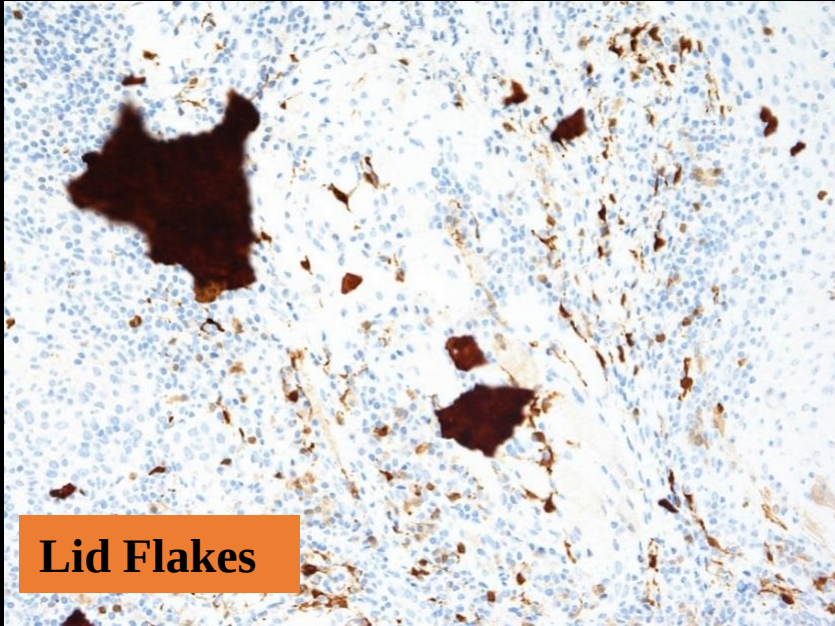
Staining issues; Bond, Leica – chromogen precipitates and general hue

IHC – Immunohistochemical stainers

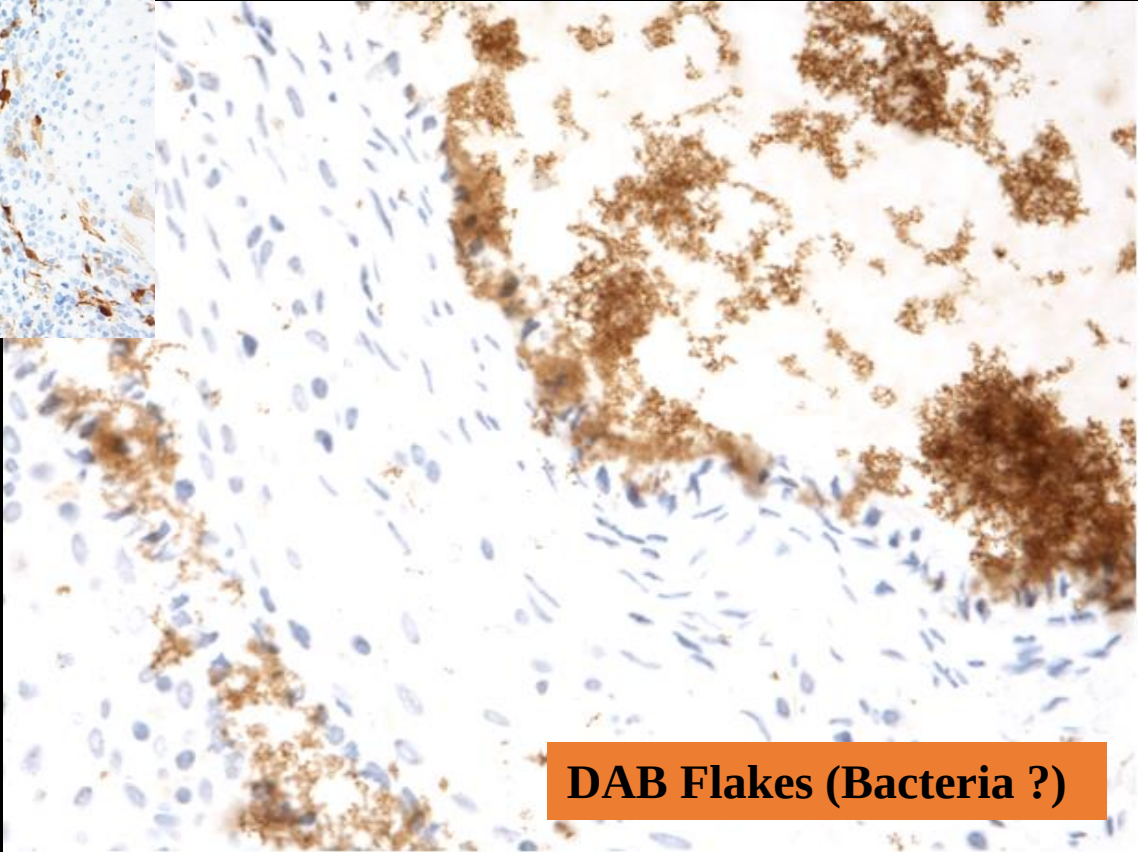


Staining issues; AS48, Dako – chromogen depletion or reagent not spread

Courtesy by Michael Bzorek



Lid Flakes



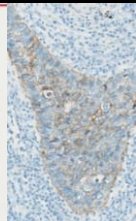
DAB Flakes (Bacteria ?)

Staining issues; Omnis, Dako – chromogen precipitates

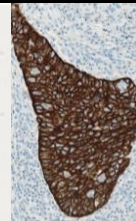
IHC – Immunohistochemical stainers

Consider each slide position / chamber on the IHC stainer as an individual stainer and use appropriate on-slide controls

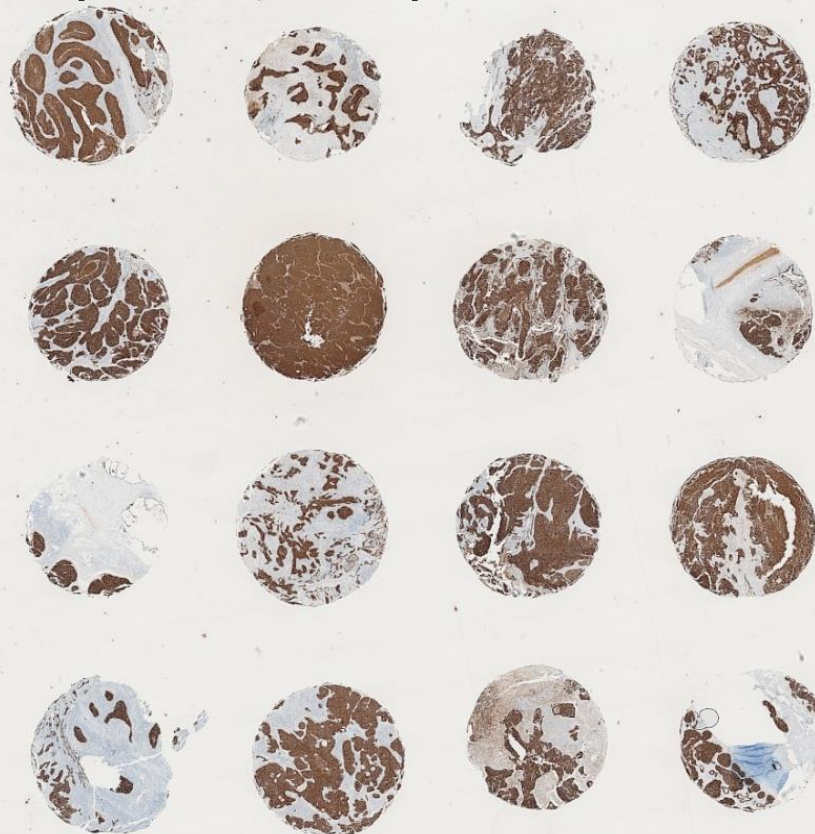
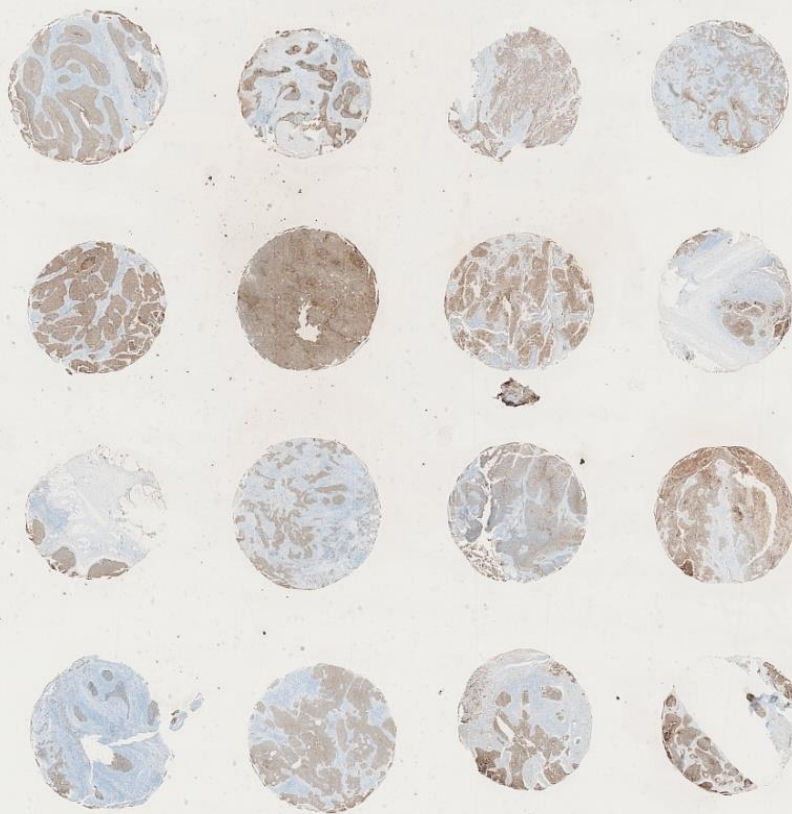
PCK – slide no. 1



PCK – slide no. 2



Same reagents, same protocol, same block, same stainer



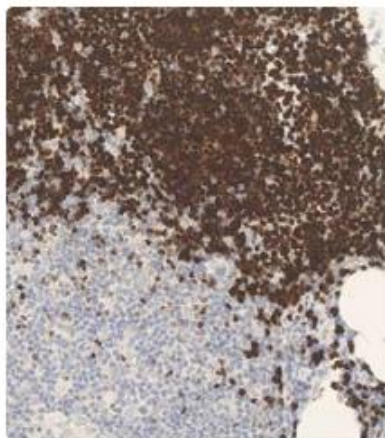
Automation in IHC reduces hands-on and improves consistency
However the quality of the end result is less influenced by the function of the automated stainer compared to the impact of:

- Quality of the tissue material (pre-analytics)
 - Automation will not compensate for delayed fixation etc
- Quality of the reagents used (sensitivity, specificity – analytics)
 - Use of detection system with low sensitivity etc
- Accuracy of the technical optimization and validation of the test
 - Use of RTU formats not adequately calibrated etc
- Interpretation of the test
 - Inadequate choice of control material etc

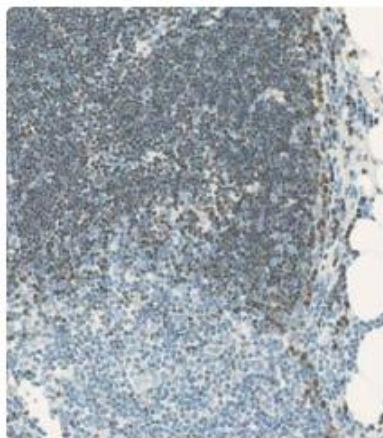
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 - Use of RTU formats not adequately calibrated etc

Terminal Deoxynucleotidyl Transferase (TdT)

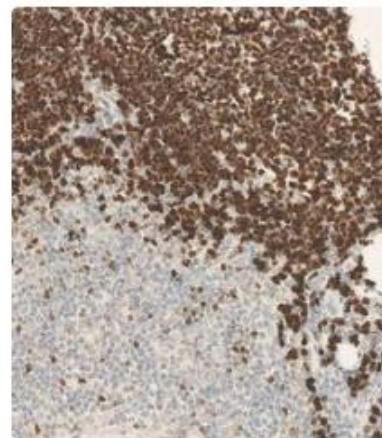
A comparison of Terminal Deoxynucleotidyl Transferase (TdT) Ready-to-Use antibodies from leading manufacturers on human thymus.



Novocastra BOND Ready-to-Use
TdT, PA0339, clone SEN28



Vendor 1 Ready-to-Use



Vendor 2 Ready-to-Use

Difference less related to stainer performance compared to focus and precision of the companies protocol set-up.

Leica Biosystems BOND system using BOND Ready-to-Use TdT demonstrates high quality staining when compared directly to Ready-to-Use antibodies from other leading manufacturers on serially cut sections of human thymus. Images supplied by NordiQC.

** independent analysis commissioned by Leica Microsystems and conducted by NordiQC according to the instructions for use and on the corresponding manufacturer's staining platform.*

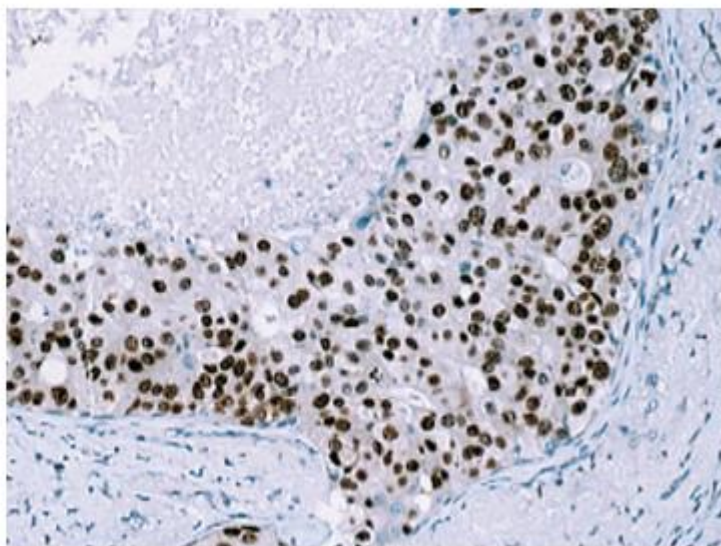
IHC – Immunohistochemical stainers

Cautions to be taken when comparing the different solutions:

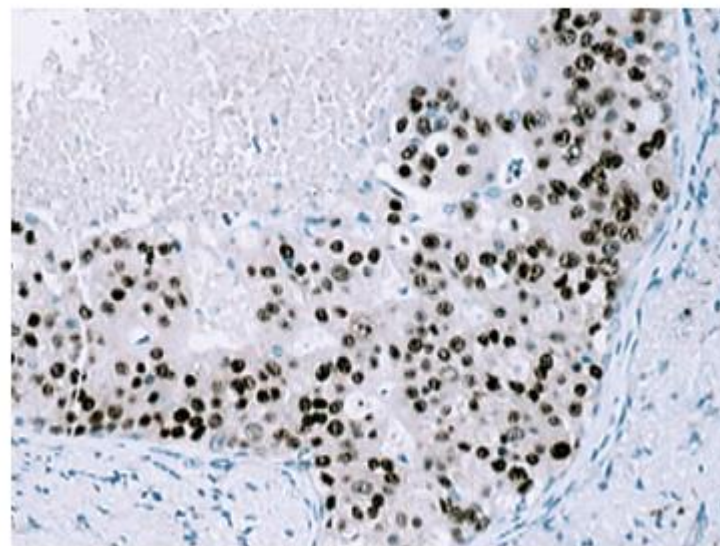
E.g. cost for primary Ab – Was same or similar test conditions applied

40X
difference

COMPARE MACH 4 (L) WITH LEADING COMPETITOR (R) FOR ER (1D5) STAINING.



MACH 4, 1:1000 dilution



Leading competitor using dextran backbone polymer, 1:25 dilution

3-step polymer vs 2-step polymer ?

Incubation times ?

HIER settings – time, pH, temp etc ?

.....

IHC – Immunohistochemical stainers

Cautions to be taken when comparing the different solutions:

E.g. cost for primary Ab – Was same or similar test conditions applied ??

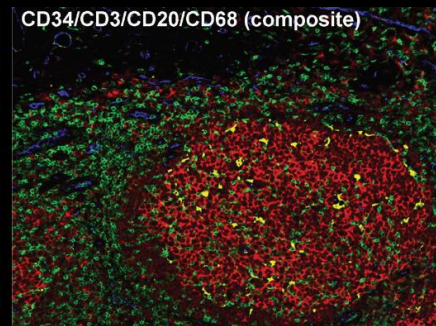
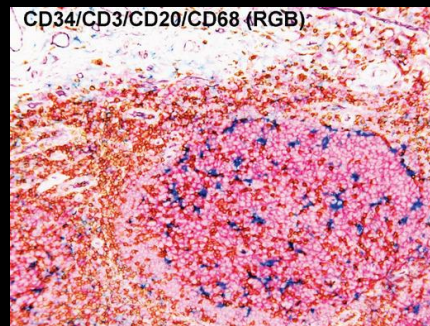
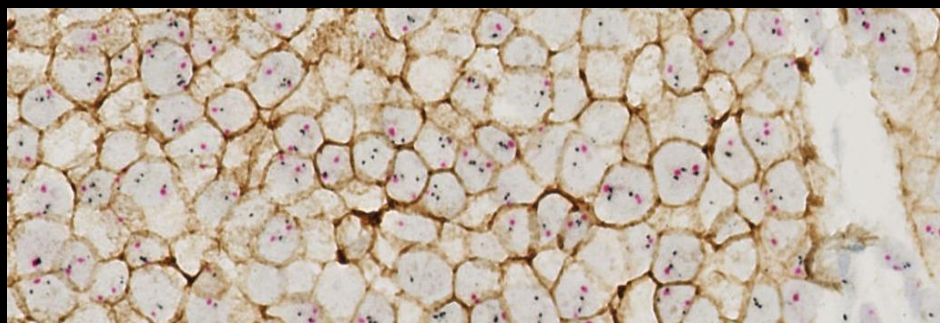
	Bond-III	BenchMark UL	AS-48
ER, rmAb SP1	1:50	1:100	1:75
Ki67, mAb MiB1	1:100	1:200	1:200
Bcl2, mAb 124	1:100	1:25	1:100
CD10, mAb 56C6	1:20	1:40	1:40
CK-PAN, mAb AE1AE3	1:75	1:150	1:100
p504s, rmAb 13H4	1:100	1:100	1:150
Melan A, mAb A103	1:50	1:20	1:50
900\$ pr ml Ab:1 ul = 0.9\$ 1\$ = 6.5 DKK	HIER ER2, pH 9 20m 20m primary 3-step pol. – refine 150 ul Ab 2.7\$ pr slide	HIER CC1,pH 8.5 48m 32m primary 3-step mul. – OptiV. 100 ul Ab 1.9\$ pr slide	HIER TRS,pH 9, 20m 20m primary 3-step pol. – Flex+ 300 ul Ab 3.5\$ pr slide

Fully-automated systems: Future ...???

Functionality – Workload – Workflow - Flexibility – Costs

To come:

1. Multi-plexing
 1. IHC/ISH –information on both protein and gene level
 2. IHC triple/quadruple staining – less sample material
2. Reduced IHC staining time – shorter TAT required
3. Integration with image analysis for quantification
 1. Staining and scanning performed on same device
4. Increased demand for traceability of staining process



Conclusions:

Automation in IHC is needed primarily to secure consistency of inter- and intralaboratory results and to reduce hands-on.

There is no perfect system ☹ all have pros and cons. Each laboratory has to select the system being most applicable and favourable for the needs and demands within the laboratory.

Use other laboratories to have a more objective view on the systems offered.

A combination of different systems might be the best solution, as the IHC tests can be performed on the system giving the best technical result and lowest price – drawback workflow....

IHC – Immunohistochemical stainers

